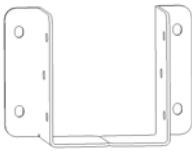


Horizontal Basket Weave Instructions Pro Installation with 3-1/2" Post Sleeves

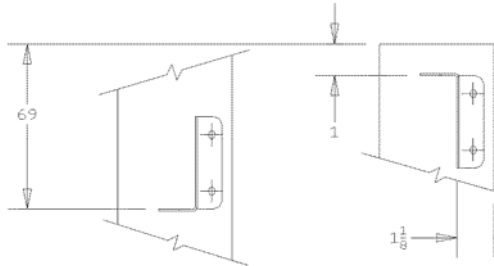
Up to step 2 remains unchanged.

STEP 3 and on...

- Step 3 – Pre-Cutting and Marking Pickets
 - A. Cut all the pickets to 68-1/16" cutting off the dog-eared portion.
 - B. Mark the centerline of 3 pickets, with additional markings 1-3/4" on each side of the centerline mark. These marks will become the center and edge locations of the "weaving" rail. Set the marked pickets aside.
 - C. Cut each backer rail to 68" long
- Step 4 – Install Rail Brackets and Rails
 - A. The next step is to identify the right and left hand brackets. Place the brackets on a flat surface with the two hole flanges on the surface, move the brackets into a "U" shape. The brackets are now oriented with the right bracket to the right and the left bracket to the left, see drawing.



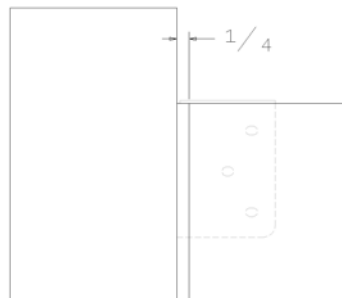
- B. The installation from this point forward will refer to the front and back of the fence; the back of the fence will be the side that has the brackets visible. Starting at the left post on the front side, install a "left" bracket 1" from the top of the post and a "right" bracket 69" from the top of the post as shown. To center the rail, the bracket should be 1-1/8" from the edge. The brackets will capture the rail against the post. Secure the brackets to the post – 2 screws per bracket. Repeat the process for the right post; changing the top bracket to a "right" and the lower bracket to a "left".



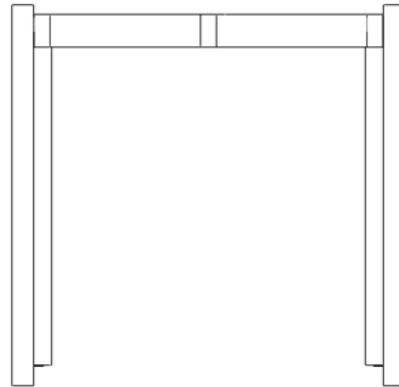
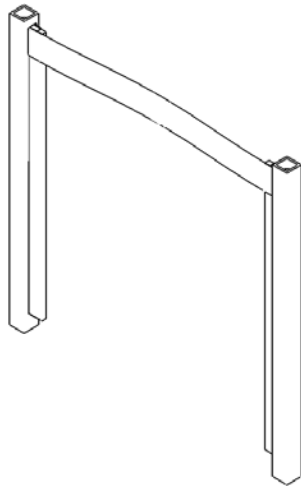
- C. Install 2 of the precut rails from Step 3C into the openings created by the bracket pairs in the above step. Secure the brackets to the post – 3 screws per bracket.



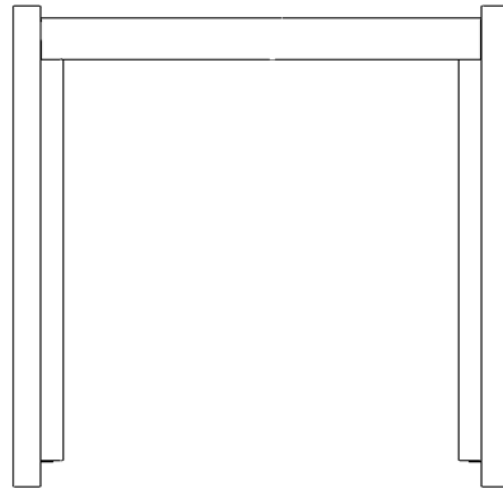
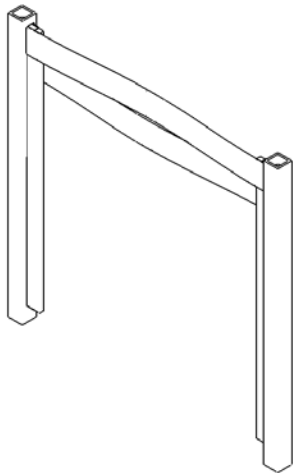
- Step 5 – Install Pickets
 - A. To simplify the installation you may find it helpful to pre-mark a 1/4" line from top to bottom on both sides of the rail from the posts. To insure the pickets will weave properly measure the distance between the 1/4" marks, they should be spaced at 68-1/2". If necessary adjust the marks to maintain the proper weaving distance.



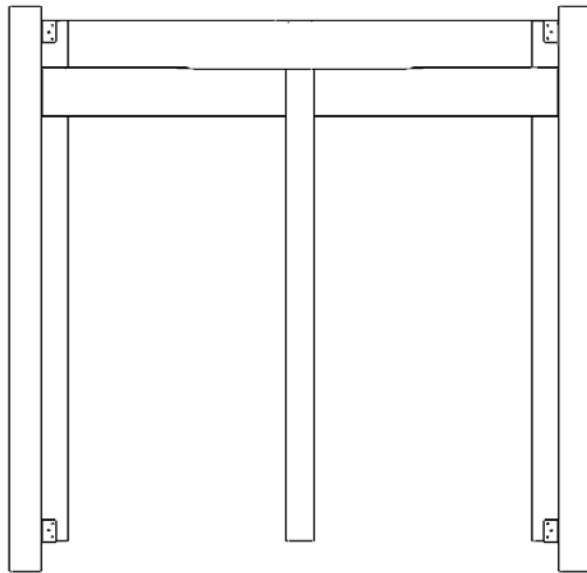
- B. From the front side of the fence, attach one of the previously marked pickets to the face of the rails aligning it with the top of the rail and the $\frac{1}{4}$ " mark from above; with the marks on the picket facing the rail (use glue and two screws). If properly installed the picket will be bowed. Repeat for the other end of the picket.



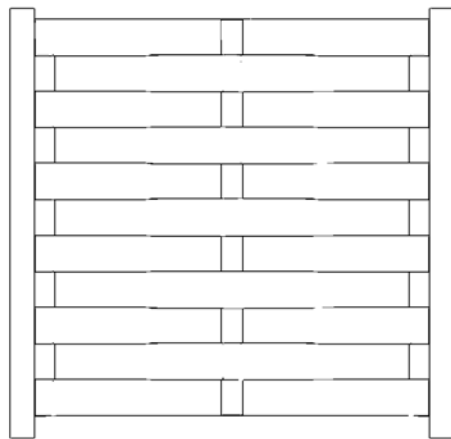
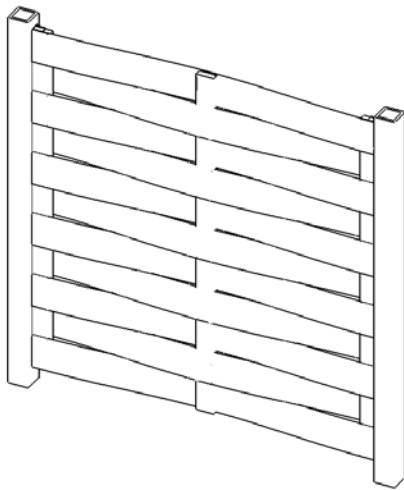
- C. On the back side of the fence attach the second marked picket on the opposite side of the fence per the above instructions while maintaining a gap of approximately $\frac{1}{16}$ " below the bottom of the first picket.



- D. Standing on the back side of the fence, push the second picket away from you and slide the center or "weaving" rail against the picket, while pulling the top picket towards you, slide the rail upwards until the rail is flush with the top rail. Adjust the rail until it is centered the marks on the pickets.



- E. Ensuring that the first picket is level; attach the first picket to the center or "weaving" rail using one coarse thread screws through the picket into the rail. You will add glue and the second screw later. You may find it helpful to make a spacer to support the center "weaving" rail and hold the top picket level, until the balance of the pickets are installed.
- F. You can now start threading the pickets from rail to rail around the "weaving" rail starting with the third picket and working downwards, save the third marked picket from above for the last rail. Before you attach the picket to the side rails ensure that you apply glue where the rails will contact the picket, the picket is set 1/16" below the previous picket and level, then secure to the outside rails with the screws. Note: Do not attach to weaving rail until all pickets are installed. Once the eleventh picket is secured, align the center of weaving rail between the marks on the first, second and eleventh picket. You can now secure the "weaving" rail to the installed pickets, utilizing glue and two screws per picket.



- G. Repeat these steps on each subsequent panel.